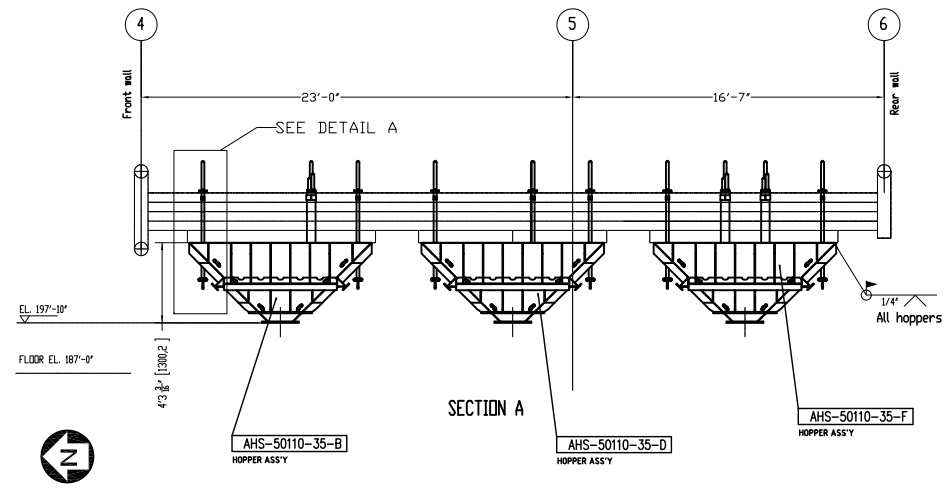
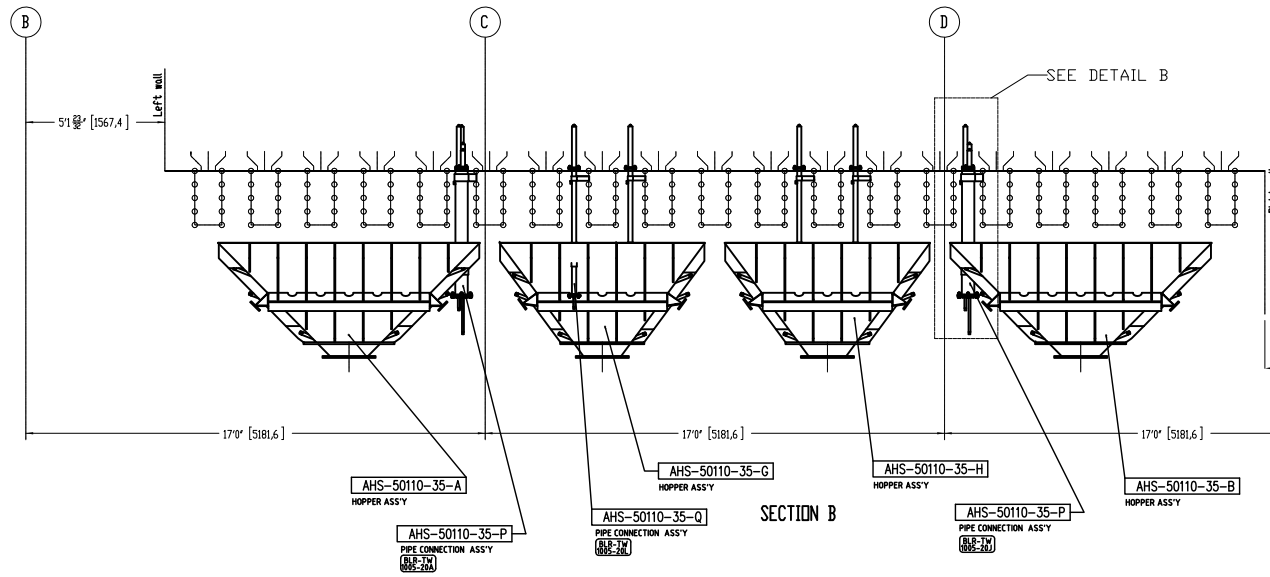
Rev	Revision note	Created by	Checked by	Approved by	Date
0	released	cltciappst	cltcampbcr	cltcrayro	2012.04.30

SHIPPING UNIT INFORMATION

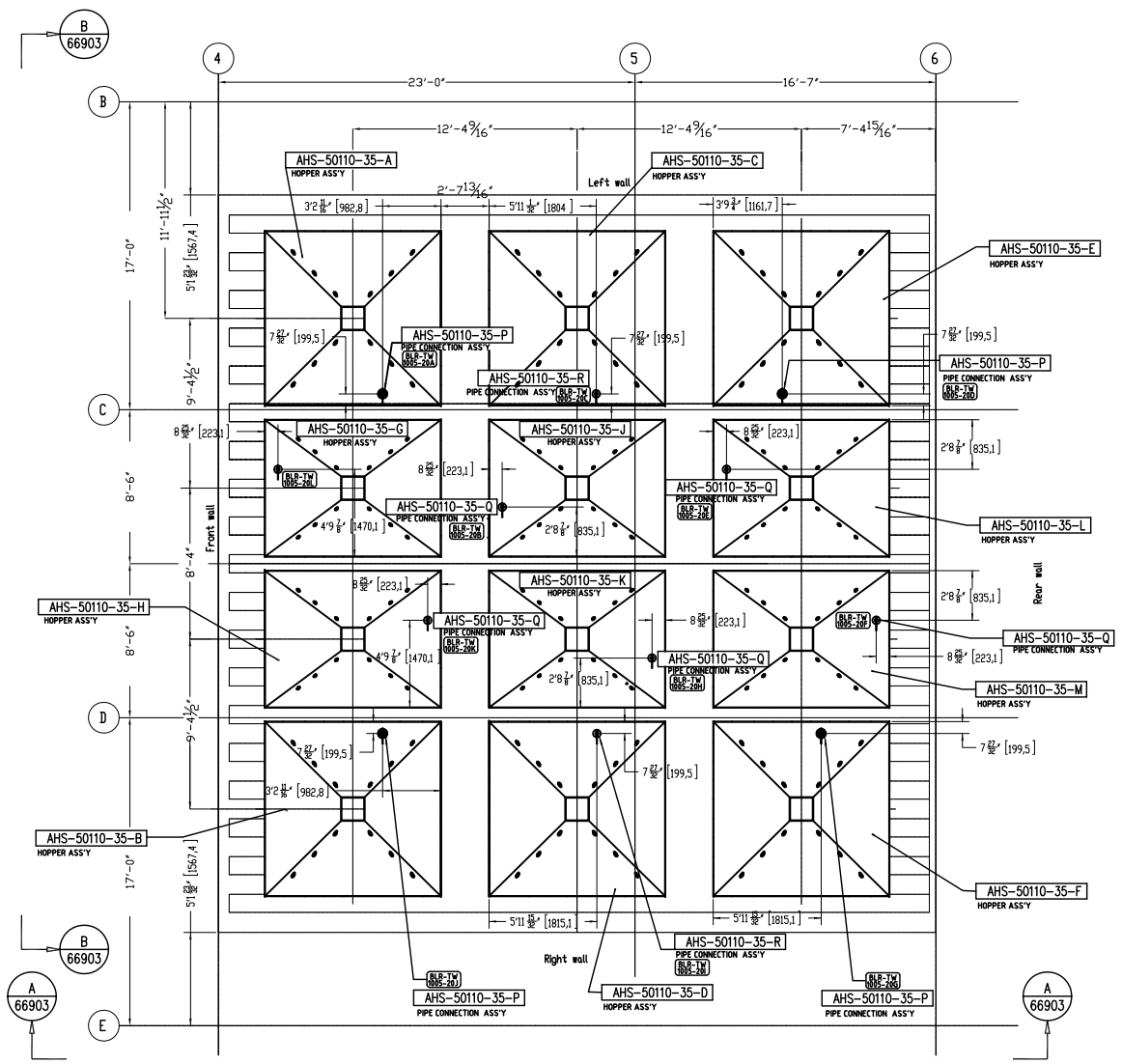
ASS'Y NO.	QTY.	DESCRIPTION	DRAWING NO.	WEIGHT PER ASS'Y
AHS-50110-35-A	1	HOPPER ASSEMBLY	P00066905	2645 LBS
AHS-50110-35-B	1	HOPPER ASSEMBLY	P00066905	2645 LBS
AHS-50110-35-C	1	HOPPER ASSEMBLY	P00066905	2645 LBS
AHS-50110-35-D	1	HOPPER ASSEMBLY	P00066905	2645 LBS
AHS-50110-35-E	1	HOPPER ASSEMBLY	P00066905	2645 LBS
AHS-50110-35-F	1	HOPPER ASSEMBLY	P00066905	2645 LBS
AHS-50110-35-G	1	HOPPER ASSEMBLY	P00066911	2645 LBS
AHS-50110-35-H	1	HOPPER ASSEMBLY	P00066911	2645 LBS
AHS-50110-35-J	1	HOPPER ASSEMBLY	P00066911	2645 LBS
AHS-50110-35-K	1	HOPPER ASSEMBLY	P00066911	2645 LBS
AHS-50110-35-L	1	HOPPER ASSEMBLY	P00066911	2645 LBS
AHS-50110-35-M	1	HOPPER ASSEMBLY	P00066911	2645 LBS
AHS-50110-35-P	4	PIPE CONNECTION ASSEMBLY	P00066915	36 LBS
AHS-50110-35-Q	6	PIPE CONNECTION ASSEMBLY	P00066916	9 LBS
AHS-50110-35-R	2	PIPE CONNECTION ASSEMBLY	P00066916	9 LBS

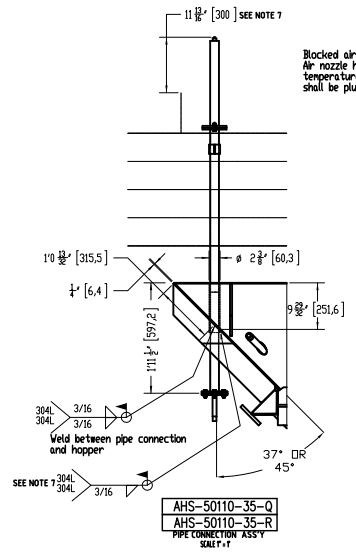


SECTION A

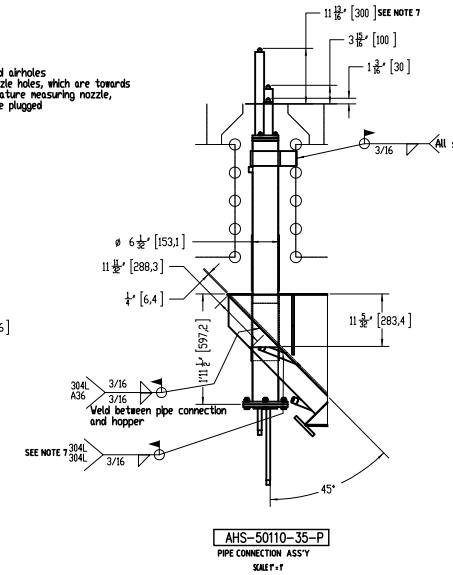


SECTION B





DETAIL A



DETAIL B

GENERAL NOTES:

1. DUCTWORK VENDOR TO MANUFACTURE DUCTING IN ACCORDANCE WITH INFORMATION SHOWN ON MP DWG USSTANDARD-00414 THRU -00416 'STANDARD FABRICATION & ERECTION NOTES & DETAILS'. FOR ACCESS DOOR DETAILS SEE MP DWG USSTANDARD-00069.
2. ALL PLATE TO BE 1/4" THICK.
3. ALL DIMENSIONS TO BE INSIDE OF HOPPER UNLESS NOTED OTHERWISE.
4. HOPPER IS TO BE ALL SEAL WELDED CONSTRUCTION.
5. INSULATION & LAGGING IS NOT REQUIRED.
6. WORK THIS DRAWING WITH DRAWING P00066904.
7. SEAL WELD IN PLACE AFTER INSTRUMENT HEIGHT RELATIVE TO FLOOR IS ACHIEVED.

– DENOTES A SHIPPING UNIT ASSEMBLY NUMBER.

– DENOTES A BILL OF MATERIAL ITEM NUMBER.

– DENOTES A SUPPORT NUMBER, NOT A SHIPPING UNIT.

FABRICATOR IS RESPONSIBLE FOR VERIFYING MATERIAL QUANTITIES. MATERIAL WASTAGE IS NOT INCLUDED.

VISUAL INSPECTION 100%
CONSTRUCTION TO BE GAS TIGHT
NO INSULATION

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Size D
Scale 1"=1'0"

Proj no 190022
Proj name GREC LLC- Gainesville FL
Title HOPPER-COARSE ASH GENERAL ARRANGEMENT
Code B50110-35
Info
Doc id P00066903
Revision 0
Status Certified for Fabrication & Construction

AutoCAD DRAWING
DO NOT REVISE MANUALLY